



REEKIE MACHINE (SALES) LTD

INCHINNAN BUSINESS PARK

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Insitu Project Rapid Response Form

Please provide as much detail as possible. Especially important are photos showing the component and surrounding work area, and if possible marked up drawings or sketches

Details of Component			
Site Address inc Post Code			
Has Reekie Machining carried out this repair before?	If yes please provide date and/or a job reference e.g. your PO our Enquiry or sales order number		
Name/ID of Part		Drawings? (3 views)	
Location (Building/Area/Name of Vessel or platform)		Photos (3 views)	
Orientation of component (e.g. centreline vertical)		Sketch (3 views)	

Details of Machining Required			
Reasons for component requiring machining			
Number of Parts/ Surfaces/ Features to be Machined			
Material Specification			
Material treatment (hardened, heated, repair already attempted?)			
Amount of material removal required (e.g. 5mm aside)			
Equipment Location Options Permitted	<i>Tack weld service plate</i>		<i>Use existing adjacent holes</i>
	<i>Drill new service holes</i>		<i>Adjacent features (bore or boss etc)</i>
What Datum's are to be used to set machine?			
Current dimensions (of surfaces to be repaired)			
Final Dimensions (inc tolerances and surface finish)			

Services Available (inc. approximate distance from work area)	
Compressed Air - 90 cfm (2500l/min) @ 90 psi (6 bar), please advise air fitting type	
415V 3ph 32A electrical supply (ideally a red socket Mk LN9237 32A 6h/380-415V~ IP44 3P+ E, IEC309 BS4343)	
110 V 15 amp 50 hz electrical supply (ideally a yellow socket CEE form 16-4h/110-130# 2P+ E typ 509)	
Crane/ Lifting Equipment Available?	
Welder Available? (to tack weld equipment location plate)	
Any special requirements e.g. confined space, classified worker, working at heights, industry specific training?	

Time Scales			
Ideal Start Date and Time		Flexibility in start date (e.g. within 2-3 days of preferred start date)	
Date (or number of days) Machining to completed by		Working Hours (hours per day, Weekend /24hr coverage)	
Date Quote Required By		Detailed Quotation / Rates / Budget Price	