



SPECIALIST ON SITE MACHINING SERVICE

A family run and independent business since 1947, Reekie Machining were pioneers of on site/in situ machining and developed the first portable machine tools in the UK.

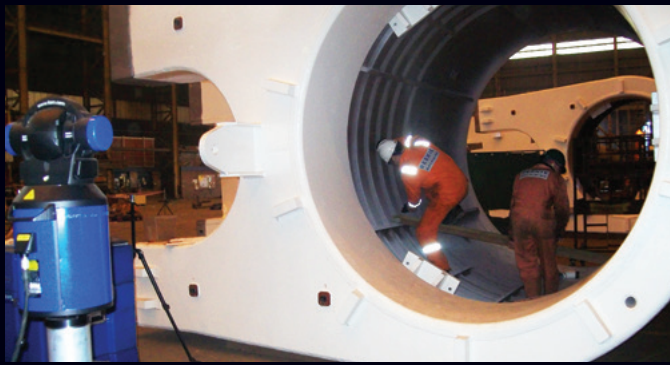
With these years of experience servicing the full spectrum of energy, marine and process sectors we have delivered a solution to almost every machining challenge our customers can encounter. We have an extensive range of in situ machining equipment, most of which was designed and manufactured at our workshop, allowing us to modify or build new machines and equipment to suit any job. Our customers understand that when Reekie Machining are called in, they can trust the outcome will be achieved as quickly and safely as possible.

A range of additional services eg pipe freezing, hot tapping, bolting and metallisation can be undertaken by sub contractors on our approved vendors list.

INDUSTRIES SUPPORTED

Our expertise is called upon by clients in the following industries worldwide:

- Power generation of all types
- Renewable energy & supporting industries
- Offshore Oil and Gas & FPSO systems
- Petrochemical and processing sectors
- Shipbuilding & Shiprepair
- Naval surface and Submarine new build & re-fit
- Heavy Fabrication, Quarries & Mining



MACHINE SHOP SERVICES

CNC and Conventional machining of components manufactured from a range of materials with a working envelope up to:

- Lathe Turning – Max 820mm dia x 4000mm
- Vertical Borer – Max 2642 mm dia x 1270mm
- Horizontal Borer – 2100 x 1400 x 1590mm
- Bridge Mill – 3200 x 1900 x 1000mm
- Welding, fitting and assembly services also available

PORTABLE MACHINE TOOL HIRE

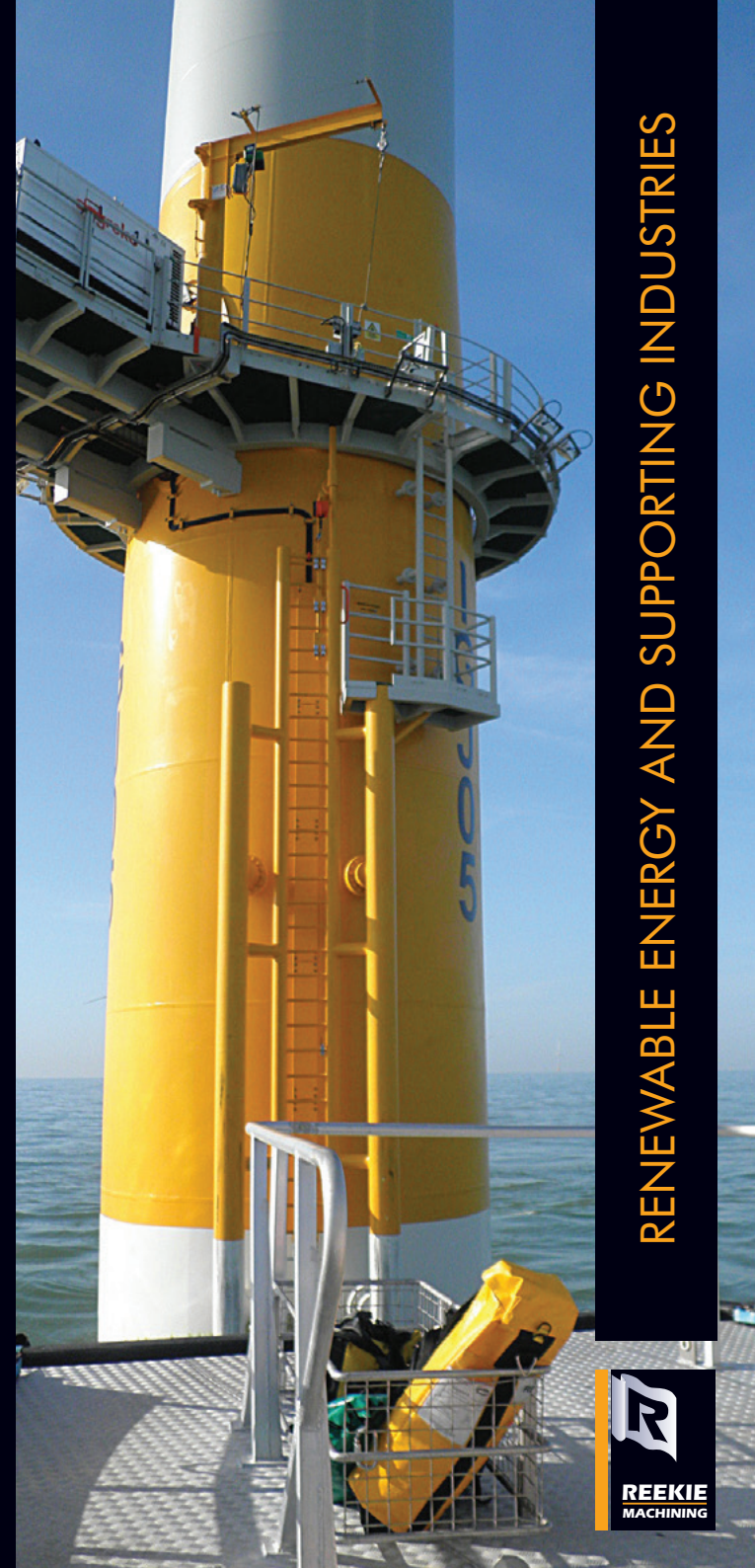
We hold an extensive stock of machines for sale or hire including: pipe cutting/prepping, flange facing, drilling, tapping, boring, turning and spark erosion equipment. We also design and manufacture specialised portable machine tools, bespoke to our customer's needs.

CONTACT

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RENEWABLE ENERGY AND SUPPORTING INDUSTRIES



From our origins in energy and marine, we have developed an extensive expertise and a strong reputation for delivering quality results. Our ability to adapt to new customer demands and produce innovative designs allows us to meet the requirements of the full array of renewable energy and its supporting industries.

Our experienced operators and extensive range of machines can significantly reduce the amount of time required for on site machining operations carried out on land, at sea or at offshore installations around the world. No job is too large, small or technically challenging. We have a wealth of expertise on call 24 hours a day, 365 days a year. Some of the operations we offer is featured below.

FABRICATION/FINISH MACHINING

- Monopile/Transition piece, insitu machining of bolted connection flange
- ROV brackets
- Subsea enclosures
- Traditional monopile design
- Pile outside diameter turning
- Jackets
- New build vessel, machining support
- Solar panel casings

DIVING SUPPORT VESSELS

- Chamber door/doorframe machining
- Bell door/doorframe machining
- Kelly bottles, remove seized plugs, recover existing thread or cut new thread and replace end plugs
- Bell trunks
- Moonpool

PIPELAYING, JACK UP RIG AND OTHER SUPPORT VESSEL EQUIPMENT

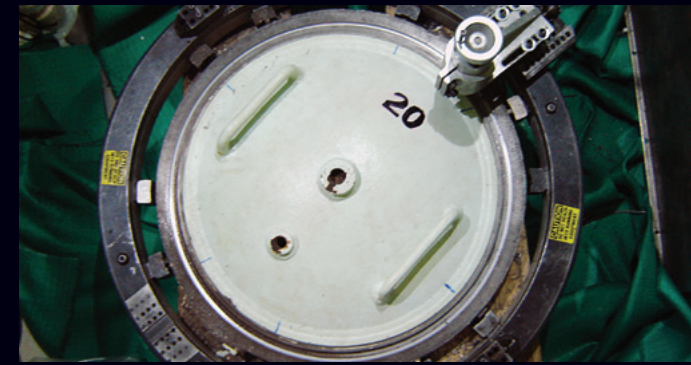
- Crane seats, pedestals and other components
- Ploughs, trenchers (seats, hinges, faces)
- Winches (rails, seats, drum ends)
- Pipelaying Equipment/Carousel Turntable (working up to 20m Ø flanges)
- Mast seats
- A-frames
- LARS pads, hinge bores
- Valve bodies, bonnets, seats
- Bearing Housings
- We have a large range of pipe cutting and prepping machines to cover any possible pipe sizes

MARINE ENGINEERING

- A-frames
- P brackets
- Rudder stock bearing housings
- Stern tubes
- Coupling bolt holes
- Thruster housing
- Motor/Compressor mounting pads
- Cylinder heads
- Engine blocks
- Shaft Keyway Cutting
- Drilling/Tapping up to M76
- Single point thread turning up to 300mm Ø
- Stud removal (any size), guaranteed no damage to existing thread
- Motor/gearbox shaft

METROLOGY

- We use laser equipment both individually or as part of wider worksopes
- Flatness surveys, shaft/bore alignment
- Easy Laser System, Faro Tracker and CMM Portable Arm



WHY REEKIE

When depth of experience and unrivalled machining know-how are needed, look no further than Reekie Machining. Combining high-end design capability with years of precision machining experience we offer discerning clients a machining capability that focuses on quality and successful outcomes, whatever and wherever the job.

For many of our clients we are the first port of call wherever there's a machining challenge to be met. At Reekie Machining we put it down to our experience for finding the best way forward: we won't take on a project we can't complete successfully or within a reasonable budget, or that we believe should be done elsewhere, so our clients come to us for a full and frank analysis of a problem.

We understand the implications of lost production or operating time, so we pull out all the stops to get our customer's back on schedule in as quick and safe a manner as possible. Reliability, integrity and quality are valued highly by our clients, who operate in the most demanding environments and against the keenest deadlines.

We are committed to continuing investment in our business, meeting the needs of emerging sectors and finding new ways of providing value and service.

It's a strategy that has been successful for over 60 years, so we believe it's worth working on it for a little longer.

" Reekie Machining always seem to come up with the goods... they are our first choice for insitu machining "

Dick Piercy, Diving Technical Engineer, Technip UK